

AUNSPACH CONTROLS COMPANY

RECOMMENDED PRODUCT SPECIFICATION

Application: Valves, Actuators, Gearboxes etc.

Page: 1

Product: Model D80 and Model D87 Overtorque Clutch

Torque Limiting Device Specification

To protect the valve, actuator, gearbox or equipment from damage due to excessive input torque, a torque limiting device shall be used. This device shall transmit sufficient torque to operate the equipment, but physically declutch and prohibit transmission of torque beyond a preset amount regardless of the torque applied. The torque limiting device shall comply with the specifications and standards as detailed below:

OPERATION

- The device must transmit operating torque in either direction, up to a pre-set limit
- The device must physically prohibit torque damage to the equipment (e.g. valve, gate, actuator, gearbox etc.) regardless of force applied
- The device shall disengage automatically when excessive torque is applied in either direction, within 3% of the setpoint
- The device shall automatically reset at the original trip-torque without user intervention upon rotation when torque amount drops below setpoint

DIMENSIONS, WEIGHT & CAPACITY

- The device shall be Model D80 or Model D87 according to trip-capacity requirements, and shall have core dimensions, weight (excluding end-connections) and capacity of no larger/greater than:

Model	Trip-Capacity (lbft)	Trip-Capacity (Nm)	Core Dimensions (inches)	Core Dimensions (millimeters)	Core Weight (pounds)	Core Weight (kilograms)
D80	0 to 100 lbft	0 to 140 Nm	∅ 4-1/4" x 1-9/16"	∅ 108mm x 40mm	5.5 lbs	2.6 kg
D87	100 to 500 lbft	140 to 680 Nm	∅ 4-1/2" x 3"	∅ 115mm x 77mm	10 lbs	4.6 kg

- The device shall have an operating temperature range of -10°F to 250°F (-23°C to 120°C)

CONSTRUCTION

- The device shall be furnished completely ready-to-mount, with integral pre-machined end-connections accommodating new or retrofit applications
- The device should not require any special tools for installation or calibration

MECHANISM

- The device mechanism shall not incorporate friction disks
- The device mechanism must be fail-safe
- The device mechanism shall consist of one (or multiple) Belleville spring-loaded, tapered, hardened drive rollers or balls operating in conjunction with multiple tapered, hardened detents
- The device shall be permanently lubricated with MoS2 (molybdenum disulfide) high-pressure grease meeting JIS K2220 or DIN K2220 specifications and capable of withstanding pressures up to 500,000 psi
- The device's Belleville springs must meet DIN 2093 specification

WATER-INGRESS

- The device shall be hermetically sealed and fully submersible
- The device shall exceed IP68 water ingress standard and be tested water tight when submerged to minimum of 70 meters (230 feet) water pressure



Aunspach Controls Company, LLC
4648 Russell Court, Suite A | High Ridge, MO 63049

(636) 376-2395 | (314) 576-7587 | sales@aunspachcontrols.com

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Page: 2

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Torque Limiting Device Specification (continued)

CORROSION PROTECTION

- The device shall be corrosion protected by fusion-bonded epoxy, inside and out, and must be compliant with AWWA C213 & C550
- The device shall have ultra-violet resistant top-coat
- All exposed fasteners shall be AISI 316 or 18-8 stainless-steel
- The device shall be designed to endure long periods (years) of active or inactive use buried underground and submerged in fresh/brackish/salt water

PERFORMANCE

- The device shall be repeatable within $\pm 3\%$ of setpoint over 1,000 cycles
- The device shall be tested for over 10,000 cycles with no detrimental wear

MAINTENANCE

- The device shall require ZERO maintenance

CALIBRATION

- The device shall be factory calibrated
- The device must have a single-point of calibration
- The device shall be field adjustable without exposing mechanism and without disassembly or removal of housing
- The device shall feature a sealed and concealed, tamper-resistant calibration screw
- The device should require no special tools to calibrate

WARRANTY

- The device manufacturer shall warrant the product to be free from defects and perform as advertised for at least a period matching that of the equipment warranty for which it's installed – or - 5-years after date of manufacture

GENERAL

- The device must be 100% manufactured in the USA, with at least 50% of components sourced domestically
- The device must have a 10-year install history in municipal water distribution systems
- The manufacturer shall provide an envelope drawing (and have 3D model available upon request), detailing the device envelope and connection dimensions specifically for the application it is to be installed
- The torque limiting device shall be as manufactured by:
Aunspach Controls Company of High Ridge (St. Louis), Missouri



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